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(54) Process for the preparation of a beer-type beverage

(57) The present invention relates to a process for the preparation of alcoholic beverages, specifically a beer-type beverage. The process is characterized in that the maiting step is completely abolished. In the dis-closed process a suitable protein composition and a glucose syrup are separately prepared and the mixture thereof together with hop or hop extracts and yeast is directly fermented. The process is economical, fast and reliable and results in a good tasting beer-type beverage having a constant quality.

ally, adding adjuncts such as corn grits, starch or glucose. Heating the mixture to allow the enzymes to react with the starch and the protein. Separating the resulting aqueous extract, known as 'wort' which is rich in fermentable sugars and other nutrients. Boiling the wort with hop to add flavours and to stop enzymatic activity. Clarifying and cooling the wort. Fermenting the wort with yeast to convert the sugar to ethanol and carbon dioxide resulting in green or young beer. Maturing or lagering the fermented beer, generally by means of a second fermentation. Filtering, pasteurizing and packaging the beer.

[0007] The standard first stages of the preparation of beer (brewing) i.e. the preparation of the mash is also subject a lot of variation. Besides the variation of quality of the malt (composition, under- or overconverted malt, type and amount of amylolytic and proteolytic enzymes, concentration of lipoxigenases, etc.), also the wort preparation itself will influence the final quality of the beer: grinding level (concentration of lipoxigenase and fat oxidation, germ grinding and fat oxidation...), efficiency of starch and protein conversion, boiling and enzyme inactivation (composition of fermentables, foaming properties,...), wort clarification will all influence the final quality of the beer.

[0008] The wort production process is clearly highly critical and depends on a lot of variable factors. This makes the process difficult to control, unreliable and expensive. The production of malt is relatively expensive for several reasons, including the labor, time and equipment required. The cost is also due to the high price of barley of a suitable quality. Quality control of the wort is expensive and labour intensive. Moreover, the by-products of the wort production (dash) are expensive to dry, and have a low value. Replacement of the final wort by a correct mixture of fermentable sugars and -protein (free amino acids, small peptides...) and micronutrients for the yeast is therefore highly desirable. It has already become a common practice, provided it is allowed in the frame of food regulations, to add the so-called brewing adjuncts to the malted barley, thereby replacing a part of the barley. Suitable brewing adjuncts include, maize, rice, sorghum, or grits produced from them, and sugar. Preferably these adjuncts are made in the form of syrups, which can easily be fermented. Pre-hydrolyzed products are added to the malt mash and syrups are added to the wort at the time of boiling. The use of the brewing adjuncts needs to be carefully controlled to ensure that the product has a good taste, color and foam formation.

[0010] A lot of research has been undertaken to try to develop a fast and reliable process leading to beer of a constant and optimal quality. Possible solutions to the problems have been described in the following publications, which describe replacement of part of the (malted) barley.

[0011] US patent 4,165,388 relates to a method for preparing Brewster's mashes wherein a part (up to 25%)

Crushing the malted barley to obtain a 'grist'. Adding waters and hops to the grist to obtain the mash. Option- steps.

[0006] The mashing is followed by a whole series of ases, under- or overmodification of the malt...), amylolytic and proteolytic enzymes, level of lipoxigen- also by the mashing process itself (types and amounts of mixing of qualities, microbiology, sprouting force...), but post-harvesting handling of the grain (drying, storage, tions (composition, microbiology, moisture level) the also due to variation in growing and harvesting conditions, not only due to the variable quality of the grain but The resulting malt is subject of a lot of variation, acids and small peptides.

[0005] The resulting malt is subject of a lot of variation, acids and small peptides. soluble compounds, i.e. fermentable sugars, amino starch and proteins respectively to less complex water- proteolytic enzymes. These enzymes break down the oped during the mashing process, are amylolytic and

[0004] The main types of enzymes that are developed during the mashing process, are amylolytic and starch and the protein to bring them in a form accessible of the mashing is to liberate enzymes, that solubilise the serves as the nourishment for the young plant. The aim of the mashing is to liberate enzymes, that solubilise the starch and the protein to bring them in a form accessible

[0003] Mashing of cereals by germination. The starting material is mostly barley used in the form of malt. During the mashing process the raw hard barley is converted to sweet tasting malt. The barley kernel contains a germ, which takes up only a minor part of the volume of the kernel, the rest (the endosperm) being composed of proteinaceous cell tissue filled with starch, which serves as the nourishment for the young plant. The aim of the mashing is to liberate enzymes, that solubilise the starch and the protein to bring them in a form accessible

[0002] Beer can be defined in general terms as an alcoholic beverage prepared by the fermentation of starch-based raw materials. The process for brewing beer consists essentially of two steps, mashing and fermentation. The basic ingredients for beer have been unchanged over the centuries: they are: malted barley or malted wheat, water, hop and yeast. The following steps characterise the standard beer-preparation process:

Background of the invention

directly fermented.

the mixture thereof, together with hop and yeast, is position (glucose syrup) are separately prepared and amino acid (or peptide) composition and a sugar component (glucose syrup) are separately prepared and directly fermented.

fermented in the process of the present invention the together with hop this mixture which is known as wort is barley or -wheat and sometimes adjuncts are added; mal process for producing beer makes use of malted the invention relates to a beer-type beverage. The preparation of alcoholic beverages, more specifically

[0001] The present invention is in the field of the

Technical field

Description

acid/small peptide composition are such that they are The carbohydrate syrup composition and the amino glucose syrup and the protein source is cereal based. ably, the carbohydrate composition is a starch-based mented after cooling with a suitable yeast strain. Prefer- (if necessary). This mixture is then boiled and fer- proteins and micronutrients are present, hops and water and/or small peptides, high molecular weight soluble with a proteinaceous material in which, amino acids carbohydrate) composition such as a glucose syrup, [0017] The wort is prepared by mixing a sugar (or is abolished.

ration of a beer-type beverage wherein the mashing step malt is used). Thus a method is disclosed for the prepa- proteinaceous material, water and hop (and wherein no prepared from a starch-based glucose syrup, soluble for preparing a beer-type beverage wherein the wort is [0016] The present invention describes a process

Summary of the invention

beer production. the drawbacks of the mashing and brewing processes of invention that is described herein overcomes most of some drawbacks of the normal brewing process. The [0015] These patents however solve only partially carbohydrate is obtained.

the desired ratio of fermentable and non-fermentable temperatures and for different time spans. In this way ley, followed by a temperature treatment at different enzymes are added to unmalted grain, preferably bar- in order to prepare the wort, proteolytic and diastatic ess for the preparation of a beer-type beverage wherein

[0014] Dutch patent NL 1327104 describes a proc- barley.

for replacing up to about 50% by weight of the malted together with malt. The material of this process is used size being 150 to 300µm, for use as brewery material the fat, protein, polyphenol and β-glucan, and its particle state, from the ground barley a fine fraction is separated raw material from barley. The barley is ground in dry 93/19160 describes a process for preparing brewery [0013] International patent application WO part of the malted barley is replaced.

or a barley syrup derived from such a fraction. Only a ordinary fraction (B-starch) from a barley starch process, derived from barley, for example, in the form of the sec- malted barley and a concentrated starch solution the production of beer by fermenting wort comprising [0012] US patent 5,273,762 relates to a process for same volume of barley after heating.

degree that a given volume of barley before heating weighs about 1.4 to about 1.75 times the weight of the perature sufficient to expand the barley to such a barley having a protein content of at least 12% to a tem- of the malted barley is replaced with torrefied, expanded

Mixing a glucose syrup rich in fermentable sugars and other nutrients with a protein and/or amino acid mixture to obtain a wort-type composition; Boiling the wort with hop to add flavour; Cooling and clarifying the wort; Fermenting the wort with yeast to convert the sugar to ethanol and carbon dioxide resulting in green or young beer;

tionally of the following steps: closed in the present patent application, consists essen- The process for preparing a beer-type beverage, as dis-

(1998).

tsie, (1984) and cursus Mouterij en Brouwerij, S.Samay vol. (1982), Mouterij- en brouwerij technologie, G. Bae- include: Mashing and Brewing Science J.S. Hough (2 introductions to brewing science are available and with the normal beer preparation process. Extensive wort is fermented and the further process is identical After boiling and cooling the wort, yeast is added, the fraction and hop.

the wort is prepared by mixing glucose syrup, a protein the process of making a beer-type beverage wherein become superfluous. The present invention describes wort and the adjunct conversion and mashing have right choice the composition of the mixture resembles a glucose syrup and a protein fraction. By making the are used. Malt, which is normally used, is replaced with process for making beer wherein up to 100% adjuncts [0021] Basically, the present invention discloses a

Detailed description of the invention

type beverage obtained by the new process. [0020] The present invention also relates to a beer- brewer's yeast.

composition is sufficient to enable fermentation with a nine, lysine and arginine; provided that the amino acid aspartic acid, asparagine, glutamic acid, serine, threo- acids selected from the following group: glutamine, the composition comprises at least one of the amino growth of the yeast type, used are present. Preferably is chosen in such a way that all amino acids essential for [0019] The amino acid/small peptides composition be determined by a traditional wort analysis.

with the strain of yeast used to brew the beer and should source. The exact carbohydrate composition can vary from starch, dextrin, sucrose or any other industrial maltotriose. This sugar composition can be obtained cose, fructose, galactose, sucrose, maltose and mentable sugars utilized by the brewer's yeast are glu- least 60 % fermentable sugars on dry substance. Fer- for preparing beer-type beverages, should contain at compositions of syrups, which are found to be suitable tant for the mouthfeel of the beverage. Carbohydrate [0018] The carbohydrate composition is also impor- mentation.

adapted to the yeast strains which are used for the fer-

Asx: 2.5-8.0, Thr: 2.0-5.0, Ser: 4.0-6.5, Glx: 5.0-
ing amino acids (in g/100g protein):
A suitable amino acid composition contains the follow-

Group A: Glutamine, aspartic acid, asparagine,
glutamic acid, serine, threonine, lysine, arginine,
Group B: Valine, methionine, leucine, isoleucine,
histidine,
Group C: Glycine, phenylalanine, tyrosine, tryptophan, alanine, ammonia.
Group D: Proline.

from fastest to least well absorbed.
from the brewer's wort. Four groups are distinguished
taken by brewer's yeast to take up 50% of each acid
Amino acids have been classified according to the time
glutamic acid are effective as single amino acid source.
amino acid composition. Aspartic acid asparagine and
[0030] The protein fraction should contain a certain
strains, which are used for fermentation.

which is in accordance with the needs of the yeast
a composition of peptides and amino acids is obtained
proteins are pretreated and blended in such a way that
protein fraction. To be able to use the protein fraction the
another source. A preferred source is the wheat soluble
from, it is also possible to use the protein obtained from
pared from the same source as where the starch comes
used for fermentation. The amino acids may be pre-
any cereal source (or bran or fiber) as long as it contains
[0029] The protein fraction may be extracted from

dextrose	12
maltose	47
maltotriose	16
higher sugars	25

[0028]

carbohydrate composition (% on dry substance):

dry substance	%80
dextrose equivalent	51.3

the following composition:

Sweet™M01516) which was used in the example had
[0027] The specific syrup (Ceresar C ☆

fructose	0.5 - 5 %
dextrose	10 - 20%
dp2	35-60%
dp3	10-25%
dpn/maltodextrins	balance

A more specific mixture of carbohydrates
suitable for performing the process of the present inven-
tion is (in % on dry weight basis):

maltose and maltotriose.
brewer's yeast; glucose, fructose, galactose, sucrose,
of the following fermentable sugars utilized by the
the present invention are those containing at least one
to be suitable for preparing the beer-type beverage of
Carbohydrate compositions of syrups, which are found
=degree of polymerisation).

mentable sugars expressed as dp1-dp2-dp3 (dp
The wort was found to contain from 40 to 90% of fer-
composition which does not contain too much glucose.
by glucose, care should therefore be taken to utilize a
of maltose utilization is subject to catabolic repression
mentable carbohydrates immediately. However, the rate
yeast in the active growth stage is able to utilize fer-
glucose are not metabolized by brewer's yeast. A viable
and maltotriose as a carbon source, higher polymers of
[0025] Yeast can use dextrose, fructose, maltose

strain.
which are preferentially used by the selected yeast
which is in agreement with the carbohydrates
a ratio of fermentable and non-fermentable carbohy-
found in the wort. This is a composition which contains
resembles the carbohydrate composition normally
and the part which is added with the protein fraction
way that the carbohydrate as a mixture of starch product
The carbohydrate composition is determined in such a
the product becomes available to yeast fermentation.
degrade amylose and amylopectin to such a degree that
[0024] The starch is further treated in order to
described in the literature.

normal processes, which have extensively been
the basis for the starch. The starch is isolated by the
ghum, potato, barley or rice, preferably wheat is used as
The starch is obtained from tapioca, wheat, corn, sor-
[0023] The glucose syrup is prepared from starch.
alcohol content and shelf-life stability.

color, mouthfeel, foam formation and -stability, taste,
erage having all the characteristics of beer, including
tion of such a composition resulted in a beer-type bev-
result in a wort-like composition. Surprisingly, fermenta-
protein source rich in micronutrients of the yeast would
the mixing of certain commercial glucose syrups with a
analysis of typical wort compositions it was found that
this material would not contain enough protein. After
obtained starting from 100% corn or wheat starch, as
stability. It is known that a good tasting beer cannot be
terms of taste, mouthfeel, aroma, foam formation and -
that the product has all desirable characteristics in
the second prerequisite is that the composition is such
yeast can ferment and produce alcohol from the sugars
composition has to be chosen in such a way that the
carbohydrate and proteinaceous components. The
[0022] The present invention is based on the recog-
nition that it is essential that the wort comprise certain

Maturing or lagering the fermented beer, generally
by means of a second fermentation;
Filtering, pasteurizing and packaging the beer.

34.0, Pro: 3.0-15.0, Gly: 2.0-6.0, Ala: 3.0-6.0, Cys: 3.0-14.0, Val: 2.0-8.0, Met: 0.0-8.0, Ile: 1.0-5.0, Leu: 6.0-10.0, Tyr: 2.0-4.0, Phe: 3.0-5.0, Lys: 1.0-14.0, His: 1.0-5.0, Arg: 2.0-15.0, Trp: 0.1-1.0.

5

[0031] The protein solution used in the present case was a purified water extract from wheat flour, rich in free- and easily absorbable amino acids such as glutamine and asparagine and their respective acids, and leucine. The dry solids content of this water extract is 2.5 to 7.5 % ds which consist of: 1.8-2.5 % (w/w) protein; 1.25-1.5 % amino acids; 2.5-5 % starch. It further contains 20-30 % reducing sugar; 18-25 % pentosans; 1-1.25 % beta glucans; 2.5-7.5 % lactic acid, and a lot of micro-nutrients for the yeast (1.5-2.5 % potassium; 0.15-0.2% magnesium; 0.15-0.4% sulphate; 1-3 % phosphate). The protein rich solution was treated by means of specific proteolytic enzymes (Ulamizyme; Flacozyme; Sterzym B5026; Sterzym B5021; Sum-lyse; B-Prima 192P), and therefore it consisted of the correct mix of free amino acids and peptides and soluble MW proteins. It is aimed to become 100-200 mg free Amino Nitrogen per liter final wort before fermentation. The specific enzymatic treatment has been done in such a way that undesired peptide tastes are eliminated and the minimum quantity of free amino acids are made available.

[0032] The advantage of the present process is that there is an optimal control over the composition of the carbohydrate fraction and of the protein fraction.

This makes it possible for the brewer to skip the mashing and the brewing process. Mixing of the carbohydrate composition and the protein composition is done in such an amount and ratio as to obtain an optimal composition in relation to the optimal growth medium composition of yeast which is used for fermentation.

[0033] The process of the present invention is easily adaptable to other yeast strains. The process without the mashing step is much cheaper than the process wherein the mashing step is performed. The mashing and brewing processes require skilled persons and is critical to the process moreover it takes time and space to perform the process in an optimal way. All this has become superfluous when the process of the present invention is applied.

[0034] The process of the present invention is also faster so that in times of an increased demand it becomes possible to immediately increase the production. With the standard process the brewers generally have a problem in summer as it is difficult to predict the amount of beer which is needed and when weather improves suddenly, then not enough malted material is available to increase beer production. With the process of the present invention the fermentation can start almost immediately when demand rises.

[0035] The process is also better reproducible as the composition of the feed streams are easy to analyze and better to control than the mashing of barley. The

enzymatic reaction which serves to optimize the carbohydrate and amino acid compositions in normal brewing process is highly critical and depends on a lot of variables such as type of barley, mashing time, temperature etc. Moreover, undesirable enzyme activities such as the formation of fat oxidising enzymes (lipoxigenase) is excluded, as is the formation of pro-oxidation products like alpha and beta acids. This undoubtedly leads to much better controlled quality of the final beer.

[0036] The process of the present invention resulted in a beer-type beverage having characteristics which are similar to that of normal beer. The process of the present invention is disclosed in the following examples.

Beer preparation using the high gravity process

[0037] 32 kg of glucose syrup (81% dry substance,

51 DE, commercially available as CERESTAR 01635) was blended with 125 liter of protein solution (4% ds), 40 g of hop extracts (Phico2 1996 - Pfizer) are added to the mixture. The pH was corrected to 5.2 and 40 g of caramel was added to improve the color to 7 EBC.

The protein solution used in this example was a purified water extract from wheat flour, rich in free and easily absorbable amino acids like glutamine and asparagine and their respective acids, and leucine having a dry solids content of 4% ds and containing 18% (w/w) protein. This protein solution was not hydrolysed and therefore it consisted of amino acids, and peptides and (small) proteins. The amino acid composition of this solution was determined and gave the following result (g/100g protein): Asx: 5.7 (3.5-7.2), Thr: 3.3 (2.6-4.5), Ser: 6.5 (4.2-6.1), Glx: 18.2 (5.9-32.9), Pro: 8.4 (3.3-14.4), Gly: 4.5 (2.8-5.6), Ala: 4.3 (3.6-5), Cys: 7.5 (3.5-12.8), Val: 4.4 (2.2-7.3), Met: 3.2 (0.4-7.9), Ile: 2.8 (1.4-3.7), Leu: 8.5 (6.7-9.6), Tyr: 2.5 (2.2-3.0), Phe: 3.9 (3.2-4.5), Lys: 7.9 (1.5-12.3), His: 2.6 (1.9-3.8), Arg: 8.0 (2.8-14.6), Trp: 0.2 (0-0.5).

[0038] The "wort" was boiled for one hour. After cooling to 10°C, the density of the wort was 16° Plato and diluted to 14° Plato.

[0039] The wort was pitched with a strain of the *Saccharomyces carlsbergensis* at 1.3 kg/hl. The wort was pumped into the fermentation tanks and fermented at constant temperature of 11.5°C for 19 days.

[0040] After fermentation the beer was chilled to -1.5°C and lagered for one week at 0°C. After the aging period, the beer was given a final filtration and is pas-

ley, rice, or tapioca.

4. A process according to claim 3 wherein the soluble proteinaceous material comprises at least one of the amino acids selected from the following group: glutamine, aspartic acid, asparagine, glutamic acid, serine, threonine, lysine and arginine and wherein the amino acid composition and concentration is sufficient to enable fermentation with a brewers yeast.
5. A process according to claim 4 wherein the soluble proteinaceous material has the following amino acid composition (g/100g protein):

Asx: 2.5-8.0, Thr: 2.0-5.0, Ser: 4.0-6.5, Glx: 5.0-34.0, Pro: 3.0-15.0, Gly: 2.0-6.0, Ala: 3.0-6.0, Cys: 3.0-14.0 Val: 2.0-8.0, Met: 0.0-8.0, Ile: 1.0-5.0, Leu: 6.0-10.0, Tyr: 2.0-4.0, Phe: 3.0-5.0, Lys: 1.0-14.0, His: 1.0-5.0, Arg: 2.0-15.0, Trp: 0-1.0.

6. A process according to claim 1 or 2 wherein the starch-based glucose syrup comprises at least one of the fermentable sugars utilized by the brewers yeast, glucose, fructose, galactose, sucrose, maltose and maltotriose.

7. A process according to claim 6 wherein the starch-based glucose syrup has following composition (% on dry solids):

fructose : 0.5 - 5 %, dextrose: 10- 20%, dp2 : 35-60%, dp3: 10-25%, dpn / malto-dextrines : balance.

8. A process for preparing a beer-type beverage consisting of the following steps :

- 40 Mixing a glucose syrup rich in fermentable sugars and other nutrients with a protein and/or amino acid mixture to obtain a 'wort' type composition;
Boiling the wort to pasteurise and add iso-alpha-acid-extract;
Cooling the wort and aerate;
Pitching with lager yeast and add hop/oil-emulsion;
Fermenting the wort to convert the sugar to ethanol and carbon dioxide resulting in green or young beer;
Maturing or "lagering" the fermented beer, generally by means of a second fermentation;
Filtering, pasteurizing and packaging the beer.

9. A process for preparing a beer-type beverage consisting of the following steps :

EPO FORM 1533 03 82 (PAC011)

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Category	Citation of document with indication, where appropriate, of relevant passages
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X	GB 1 387 998 A (SCHOLTEN HONIG RESEARCH NV) 19 March 1975 (1975-03-19) * page 1, line 9 - line 14; example II; table B *
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The present search report has been drawn up for all claims	
Place of search	
THE HAGUE	
Date of completion of the search	
2 November 2000	
Examiner	
Charles, D	
Relevant to claim	CLASSIFICATION OF THE APPLICATION (IntCl.7)
1-4,6	C12C5/00 C12C11/00 C12C12/00
1-4,6,8	
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1-9	TECHNICAL FIELDS SEARCHED (IntCl.7) C12C
CATEGORY OF CITED DOCUMENTS	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention, but published on, or after the filing date D : document cited in the application L : document cited for other reasons B : member of the same patent family, corresponding document	

Application Number
EP 00 30 4850

EUROPEAN SEARCH REPORT

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European Patent



ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO.

EP 00 30 4850

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on the European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

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